

Safety Data Sheet



Revision Number: 002.0

Issue date: 11/25/2025

1. IDENTIFICATION

Product name:	LOCTITE 460 LOW BLOOM INSTANT ADHESIVE known as 460 Prism® Low Odor/Low Bloom	IDH number:	135463
Product type/ Recommended use:	Cyanoacrylate	Item number:	46040
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER:	BONDS SKIN IN SECONDS. H227 COMBUSTIBLE LIQUID. H320 CAUSES EYE IRRITATION. H360 MAY DAMAGE FERTILITY OR THE UNBORN CHILD.
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HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
EYE IRRITATION	2B
REPRODUCTIVE TOXICITY	1B

PICTOGRAM(S)



Precautionary Statements

Prevention:	P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking. P264 - Wash affected area thoroughly after handling. P280 - Wear protective gloves, clothing, eye and face protection.
Response:	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 - IF exposed or concerned: Get medical attention. P337+P313 - If eye irritation persists: Get medical attention.
Storage:	P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish. P403 - Store in a well-ventilated place. P405 - Store locked up.
Disposal:	P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Beta-Methoxyethyl Cyanoacrylate	27816-23-5	80 - 100
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane	119-47-1	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice. If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel.

Skin contact:

Rinse with running water and soap. Do not pull bonded skin apart. It may be gently peeled apart using a blunt object such as a spoon, preferably after soaking in warm soapy water. If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth. Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action. If symptoms develop and persist, get medical attention.

Eye contact:

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical attention immediately. Do not force eye open. Medical advice should be sought in case solid particles of cyanoacrylate trapped behind the eyelid cause any abrasive damage.

Ingestion:

Seek immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person. Ensure breathing passages are not obstructed. The product will polymerize rapidly and bond to the mouth making it almost impossible to swallow. Saliva will separate any solidified product in several hours. Prevent the patient from swallowing any separated mass.

Most important symptoms and effects (acute and delayed):

The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed:

Surgery is not necessary to separate accidentally bonded tissues. Experience has shown that bonded tissues are best treated by passive, non-surgical first aid. If rapid curing has caused thermal burns they should be treated symptomatically after adhesive is removed.

5. FIRE FIGHTING MEASURES

Extinguishing media:

Use extinguishing measures appropriate to local circumstances and the surrounding environment. Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents:

Not available.

Special firefighting procedures:

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Keep unnecessary personnel away. In case of fire, keep containers cool with water spray.

Unusual fire or explosion hazards:

None

Hazardous combustion products:

Toxic fumes. Irritating vapors. Oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways. Prevent further leakage or spillage if safe to do so.

Clean-up methods:

Ensure adequate ventilation. Wear appropriate personal protective equipment. Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Cured material can be disposed of as non-hazardous waste.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed. See Section 8 of the SDS for Personal Protective Equipment. Avoid contact with fabric or paper goods. Contact with these materials may cause rapid polymerization which can generate smoke and strong irritating vapors, and cause thermal burns. When using, do not eat, drink or smoke.

Storage:

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Beta-Methoxyethyl Cyanoacrylate	None	None	None	0.2 ppm TWA

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Wear safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Use nitrile gloves and aprons as necessary to prevent contact. Do not use PVC, nylon or cotton. The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Liquid

Color:

Colourless / Colorless to light yellow

Odor:

Characteristic

Odor threshold:

Not available.

pH:

Not applicable, Product reacts with water.

Vapor pressure:

< 0.2 mm hg None < 30.000000 Pa None < 700 mbar (50 °C (122°F)) no method / method unknown

Boiling point/range:

> 149 °C (> 300.2 °F)None

Melting point/ range:

Not applicable, Product is a liquid

Density/Relative density:

1.1

Relative vapor density:	> 1 20 °C
Flash point:	80 - 93.3 °C (176°F - 199.94 °F) None
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility:	Polymerises in presence of water. Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	< 2 %; < 20 g/l California SCAQMD Method 316B
Dynamic viscosity:	25.0 - 55.0 mPa.s
Dynamic viscosity:	25.0 - 55.0 mPa.s
Kinematic viscosity:	> 20.5 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under recommended storage conditions.
Hazardous reactions:	Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.
Hazardous decomposition products:	None
Incompatible materials:	Water. Alcohols. Amines. Bases.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. Exposure to vapors above the established exposure limit results in respiratory irritation, which may lead to difficulty in breathing and tightness in the chest.
Skin contact:	Bonds skin in seconds. May cause skin irritation. Cyanoacrylates have been reported to cause allergic reaction but due to rapid polymerization at the skin surface, an allergic response is rare. Cyanoacrylates generate heat on solidification. In rare circumstances a large drop will burn the skin. Cured adhesive does not present a health hazard even if bonded to the skin.
Eye contact:	Irritating to eyes. Causes excessive tearing. Eyelids may bond.
Ingestion:	Not expected under normal conditions of use. Not expected to be harmful by ingestion. Rapidly polymerizes (solidifies) and bonds in mouth. It is almost impossible to swallow.

Hazardous Component(s)	LD50s and LC50s
Beta-Methoxyethyl Cyanoacrylate	None
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane	Oral LD50 (Mouse) = 11,000 mg/kg Oral LD50 (Mouse) = 11,000 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Beta-Methoxyethyl Cyanoacrylate	Irritant	Allergen	
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane	Irritant		

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Beta-Methoxyethyl Cyanoacrylate	No	No	No
Bis(2-hydroxy-3-tert-butyl-5-methylphenyl)methane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Recommended method of disposal: Not available.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Combustible liquid, n.o.s. (Cyanoacrylate ester)
Hazard class or division:	Combustible Liquid
Identification number:	NA 1993
Packing group:	III

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:

All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification:

None above reporting de minimis

CERCLA/SARA Section 302 EHS:

None above reporting de minimis.

CERCLA/SARA Section 311/312:

Please refer to the GHS classification in Section 2

CERCLA/SARA Section 313:

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Beta-Methoxyethyl Cyanoacrylate (CAS# 27816-23-5).

California Proposition 65:

This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:

Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,11,15

Prepared by: Product Safety and Regulatory Affairs

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